- 38 -

## WHAT IS CLAIMED IS:

- 1. A semiconductor device comprising:
- a semiconductor substrate;

5

10

25

- a conductive plug electrically connected to the semiconductor substrate;
  - a silicon carbide film provided on the conductive plug;
  - a metal compound film provided on the silicon carbide film and containing a metal carbide; and
  - an electrode provided on the metal compound film.
    - 2. A semiconductor device comprising:
    - a semiconductor substrate;
    - a conductive plug electrically connected to the semiconductor substrate;
- a silicon carbide film provided on the conductive plug;
  - a metal compound film provided on the silicon carbide film and containing a metal carbide;
- a capacitor lower electrode provided on the metal compound film;
  - a capacitor upper electrode provided above the capacitor lower electrode; and
  - a capacitor dielectric film provided between the capacitor lower electrode and the capacitor upper electrode and containing a ferroelectric material or a highly dielectric material as a major component.

39 -3. The semiconductor device according to claim 1, wherein the conductive plug is electrically connected to an active region of a transistor provided on the surface of the semiconductor substrate. 5 The semiconductor device according to claim 2, wherein the conductive plug is electrically connected to an active region of a transistor provided on the surface of the semiconductor substrate. The semiconductor device according to claim 1, 10 wherein the metal carbide contains a carbide of titanium, zirconium, hafnium, vanadium, niobium, or tantalum. The semiconductor device according to claim 2, wherein the metal carbide contains a carbide of 15 titanium, zirconium, hafnium, vanadium, niobium, or tantalum. 7. The semiconductor device according to claim 3, wherein the metal carbide contains a carbide of titanium, zirconium, hafnium, vanadium, niobium, or 20 tantalum. The semiconductor device according to claim 4, wherein the metal carbide contains a carbide of titanium, zirconium, hafnium, vanadium, niobium, or tantalum. 25 The semiconductor device according to claim 1, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and

- 40 -

silicon.

5

15

20

25

- 10. The semiconductor device according to claim 2, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
- 11. The semiconductor device according to claim 3, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
- 12. The semiconductor device according to claim 4, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
  - 13. The semiconductor device according to claim 5, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
  - 14. The semiconductor device according to claim 6, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
  - 15. The semiconductor device according to claim 7, wherein the metal compound film further contains a compound of a metal contained in the metal carbide and silicon.
  - 16. The semiconductor device according to claim 8, wherein the metal compound film further contains a

compound of a metal contained in the metal carbide and silicon.

17. A method of manufacturing a semiconductor device comprising:

preparing a semiconductor substrate;

5

15

20

25

forming a conductive plug electrically connected to the semiconductor substrate;

forming a silicon carbide film covering an upper surface of the conductive plug;

forming a first metal film on the silicon carbide film;

forming a second metal film on the first metal film;

forming a dielectric film containing a ferroelectric material or a highly dielectric material which is a major component on the second metal film; and

forming a metal compound film on the silicon carbide film by heat treatment in an oxidizing atmosphere, the metal compound film comprising a metal carbide of a metal contained in the first metal film and carbon.

- 18. The method according to claim 17, wherein the first metal film is a titanium film, zirconium film, hafnium film, vanadium film, niobium film, or tantalum film.
  - 19. The method according to claim 17, further

comprising: forming a third metal film on the metal compound film; processing the third metal film, the metal compound film, the dielectric film, the second metal film, and the silicon carbide film by etching; and carrying out a heat treatment in an oxidizing atmosphere.

5

10

15

20

25

- 20. The method according to claim 18, further comprising: forming a third metal film on the metal compound film; processing the third metal film, the metal compound film, the dielectric film, the second metal film, and the silicon carbide film by etching; and carrying out a heat treatment in an oxidizing atmosphere.
- 21. The method according to claim 17, wherein the dielectric film is a capacitor dielectric film, and the second and third metal films are capacitor lower and upper electrodes.
  - 22. The method according to claim 18, wherein the dielectric film is a capacitor dielectric film, and the second and third metal films are capacitor lower and upper electrodes.
  - 23. The method according to claim 19, wherein the dielectric film is a capacitor dielectric film, and the second and third metal films are capacitor lower and upper electrodes.
  - 24. The method according to claim 20, wherein the dielectric film is a capacitor dielectric film, and the

second and third metal films are capacitor lower and upper electrodes.